



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**SWA3-400**  
**Job Sheet 191163**



**Part No:** SWA3-400

**Job Qty:** 6 pcs

**Part Name:** Button Head Screw



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 2/22/19

**Job Tracking No:**

**Due Date:** 3/8/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG SWA3-400 Rev 3 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |          |
| 110   | Conventional Lathe - 1 | 6 pcs | 3/8/19     | 3/8/19   | 0.00      | 1.50    | Conventional Lathe - 1 |           |          |
|       |                        |       |            |          |           |         | Conventional Lathe - 2 |           |          |
| 120   | QC 2                   | 6 pcs | 3/8/19     | 3/8/19   | 0.00      | 0.00    | QC 2 - 1               |           |          |
|       |                        |       |            |          |           |         | QC 2 - 12              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 14              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 17              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 19              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 2               |           |          |
|       |                        |       |            |          |           |         | QC 2 - 20              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 22              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 23              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 25              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 32              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 33              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 35              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 39              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 4               |           |          |
|       |                        |       |            |          |           |         | QC 2 - 40              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 44              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 45              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 48              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 49              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 50              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 51              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 52              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 54              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 56              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 57              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 62              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 63              |           |          |
|       |                        |       |            |          |           |         | QC 2 - 8               |           |          |
|       |                        |       |            |          |           |         |                        |           |          |



**Container No:** S156074



**Part:** SWA3-400

**Job No:** 191163

**Serial No/Batch:** S156074

**Revision:** 3

**Inspector:**

**Exp Date:**

**Instructions:**

Dart Aerospace Ltd  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 02/25/19



|     |            |       |        |           |                 |     |
|-----|------------|-------|--------|-----------|-----------------|-----|
| 150 | QC 21 - SA | 6 pcs | 3/8/19 | 0.00 0.00 | QC 21 - SA - 21 | DAS |
|     |            |       |        |           | QC 21 - SA - 70 | 21  |
|     |            |       |        |           | QC 21 - SA - 53 | 21  |

Part Op 110 - (Manufacture as per dwg) 1-Machine as per DWG. (Machine to length) DWG REV: \_\_\_\_\_ 2-Debur  
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)  
 130 - (QC8- Inspect parts - second check)  
 140 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 150 - (QC21- Final Inspection - Work Order Release)

| Job BOM     |                            |             |                            |           |
|-------------|----------------------------|-------------|----------------------------|-----------|
| Part / Item | Component Name             | Quantity    | Operation                  | Container |
| 92949A595   | SS Button Head Drive Screw | 6 Ea (1 ea) | 110-Conventional Lathe - 1 | 5027253   |

| Job Allocations            |                |          |           |           |
|----------------------------|----------------|----------|-----------|-----------|
| Operation                  | Component Part | Required | Inventory | Allocated |
| 110-Conventional Lathe - 1 | 92949A595      | 6        | 36        | 0         |

| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |

Plex 2/25/19 8:40 AM Dart.Hadley.Shannon





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**SWA3-400**  
**Job Sheet 191163**



**Part No:** SWA3-400

**Job Qty:** 6 ea

**Part Name:** Button Head Screw



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 2/22/19

**Job Tracking No:**

**Due Date:** 3/8/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG SWA3-400 Rev 3 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

**Ship Via:**

**Bill of Materials**

**Job Routing**

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 6 Ea  |            | 3/8/19   | 0.00      | 0.00    | Start Up Machining-2  |           |          |
| 110   | Lathe Conv         | 6 pcs |            | 3/8/19   | 0.00      | 1.50    | Conv-1 Lathe          |           |          |
| 120   | QC                 | 6 pcs |            | 3/8/19   | 0.00      | 0.00    | QC2 Machining-4       |           |          |
| 130   | QC                 | 6 pcs |            | 3/8/19   | 0.00      | 0.00    | QC8 Machining-4       |           |          |
| 140   | Packaging          | 6 pcs |            | 3/8/19   | 0.00      | 0.00    | Packaging3-1          |           |          |
| 150   | QC21-SA            | 6 Ea  |            | 3/8/19   | 0.00      | 0.00    | QC21                  |           |          |

Part Op Descriptions: **110** - 1-Machine as per DWG. (Machine to length) DWG REV: \_\_\_\_\_ 2-Deburr

**Job BOM**

| Part / Item | Component Name             | Quantity    | Operation             | Container |
|-------------|----------------------------|-------------|-----------------------|-----------|
| 92949A595   | SS Button Head Drive Screw | 6 Ea (1 ea) | 90-Start up Operation |           |

CIPASS

**Job Allocations**

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | 92949A595      | 6        | 30        | 0         |

**Part Specifications**

Specifications could not be found.

